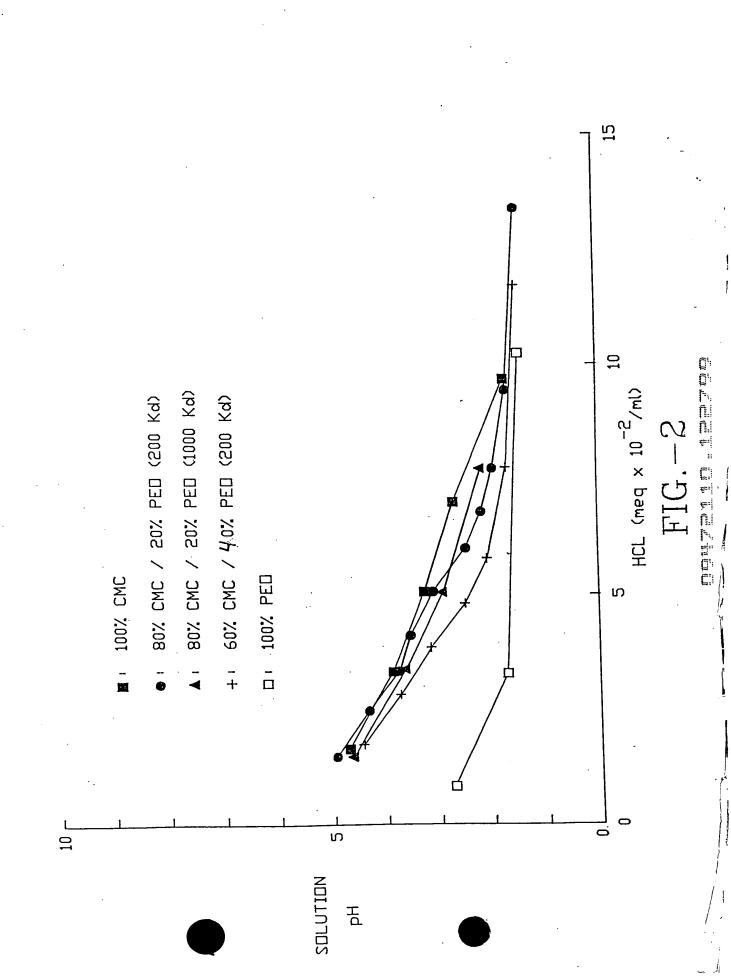




FIG.-1'



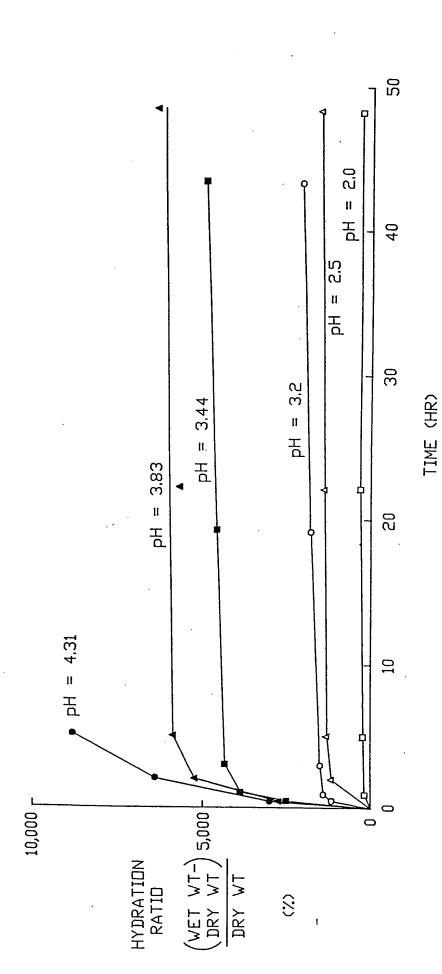
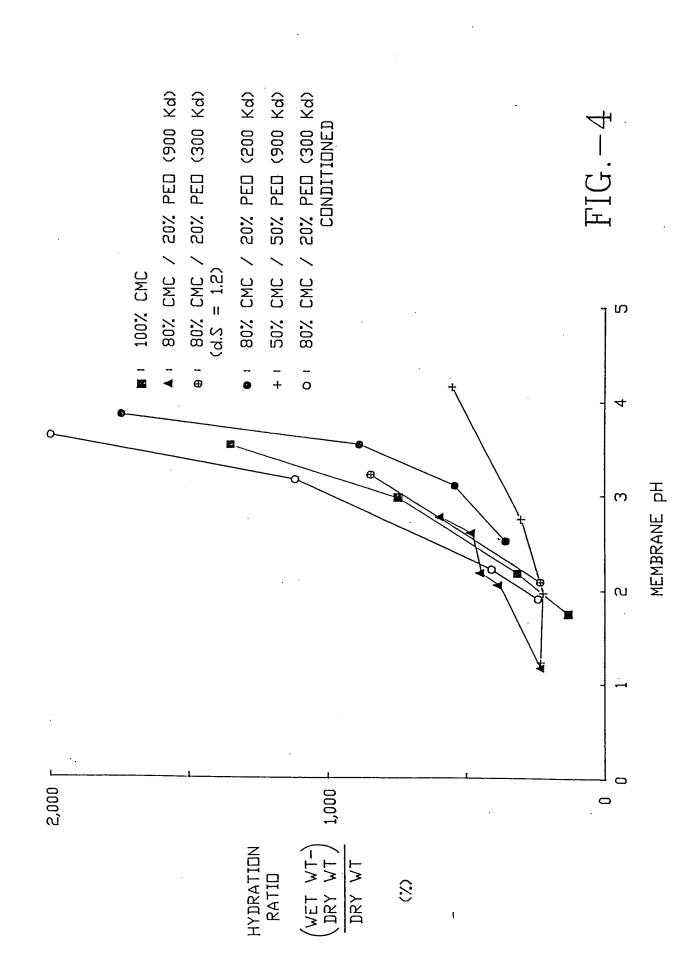
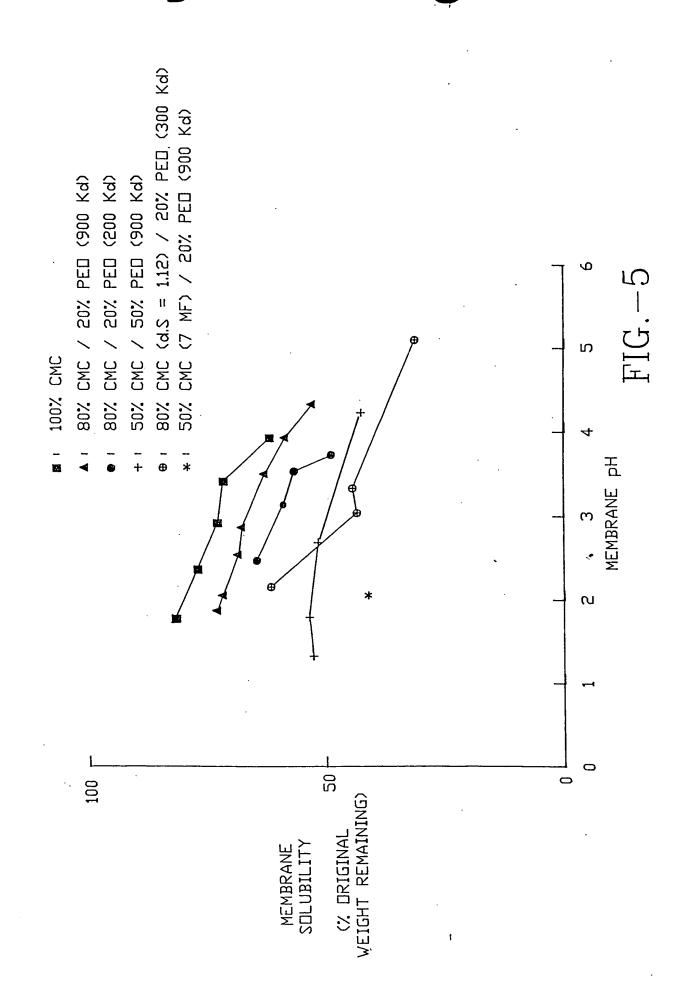
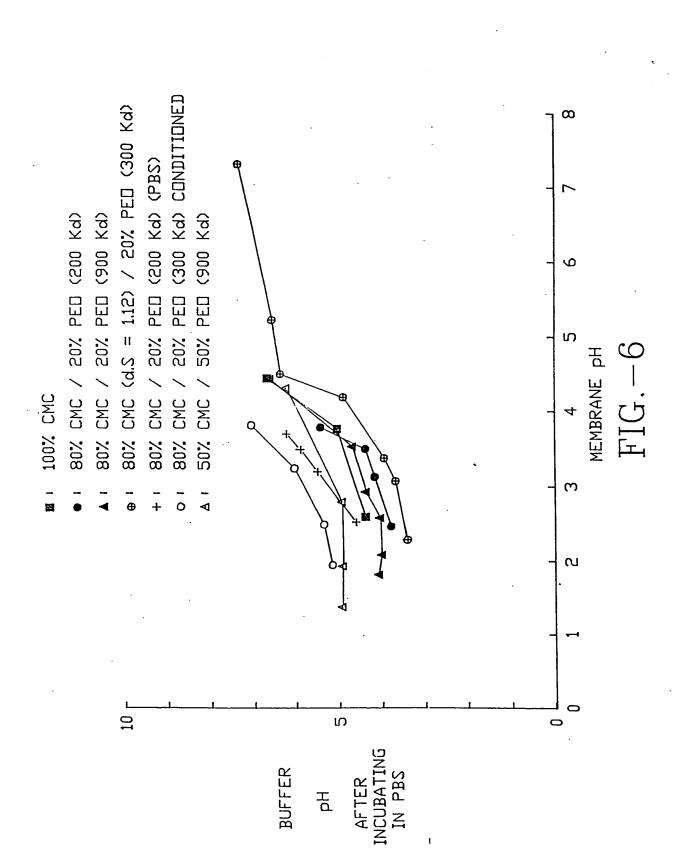
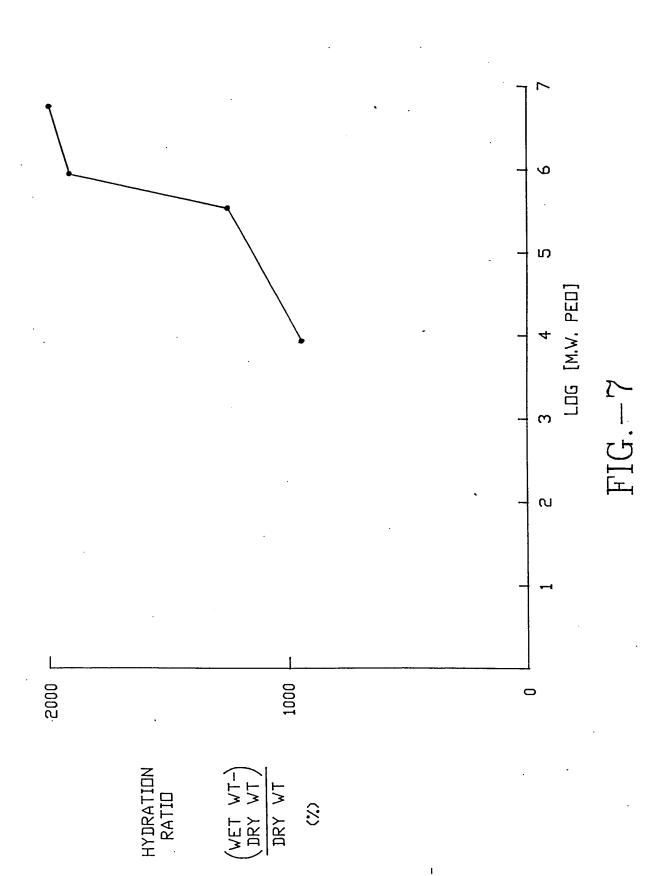


FIG. -3









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Fig. 8 a

Fig. 86

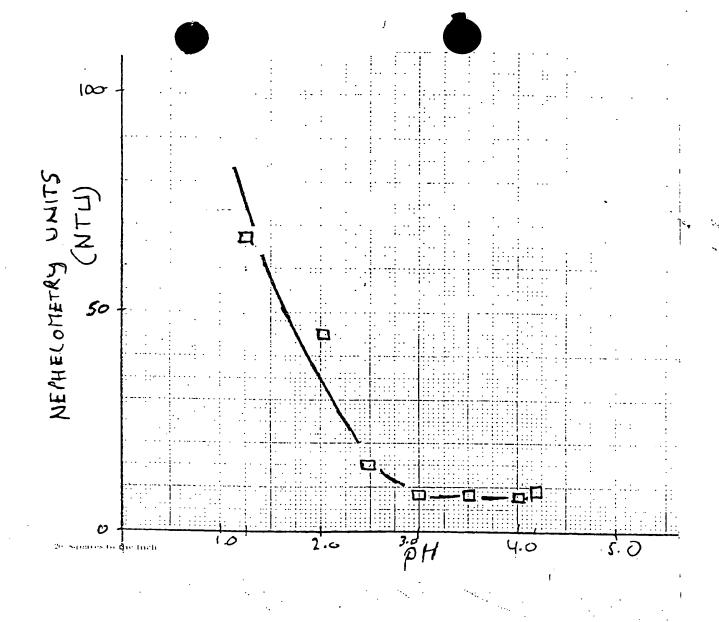


Figure 9a

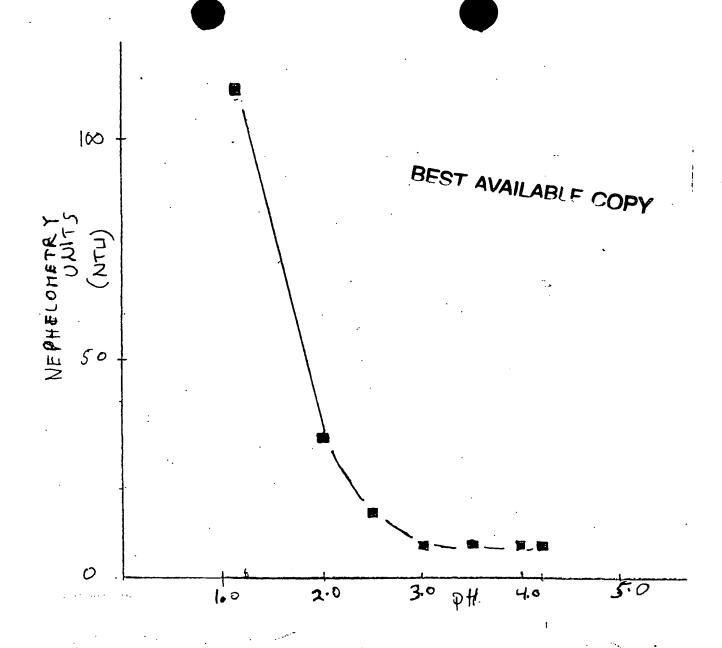
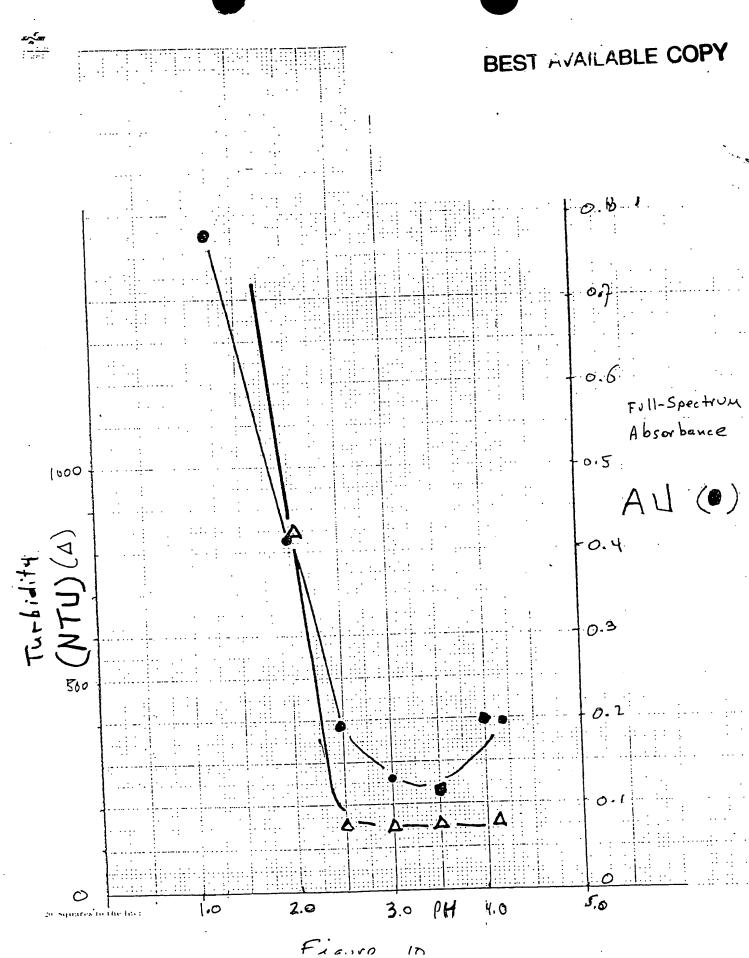
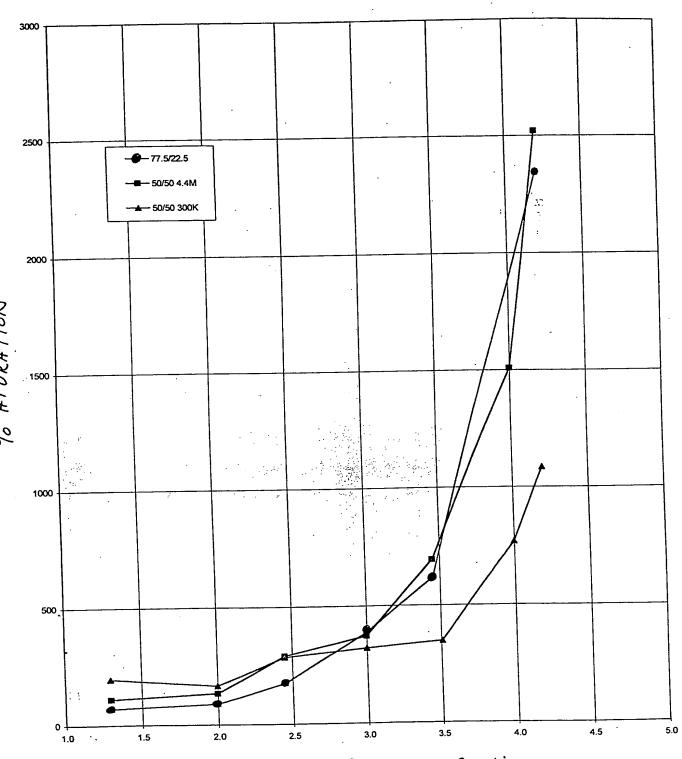
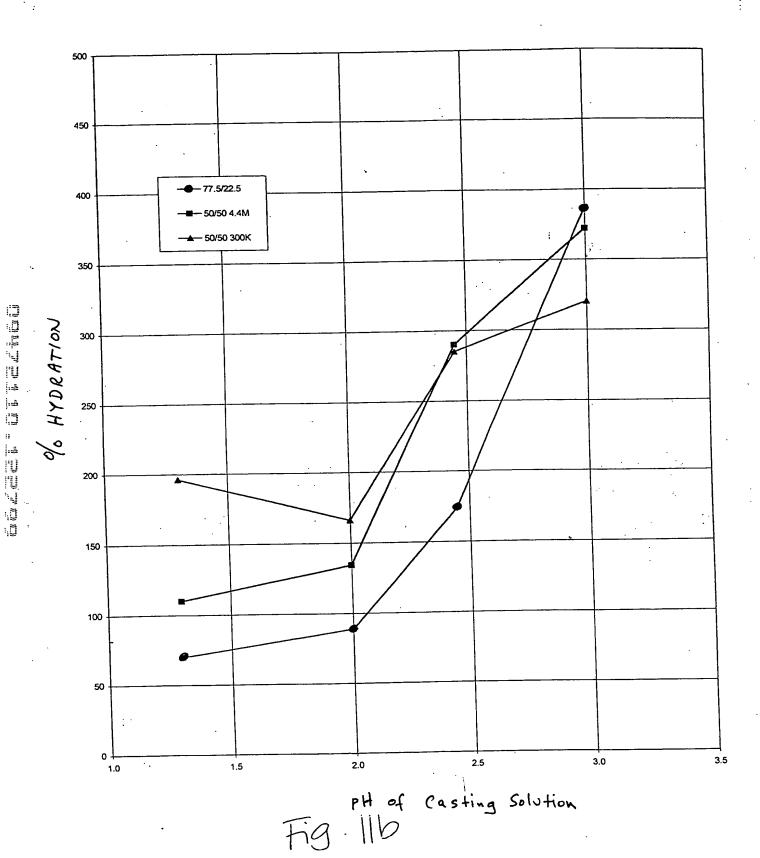


Figure 96





pH of Casting Solution Fig. 11a



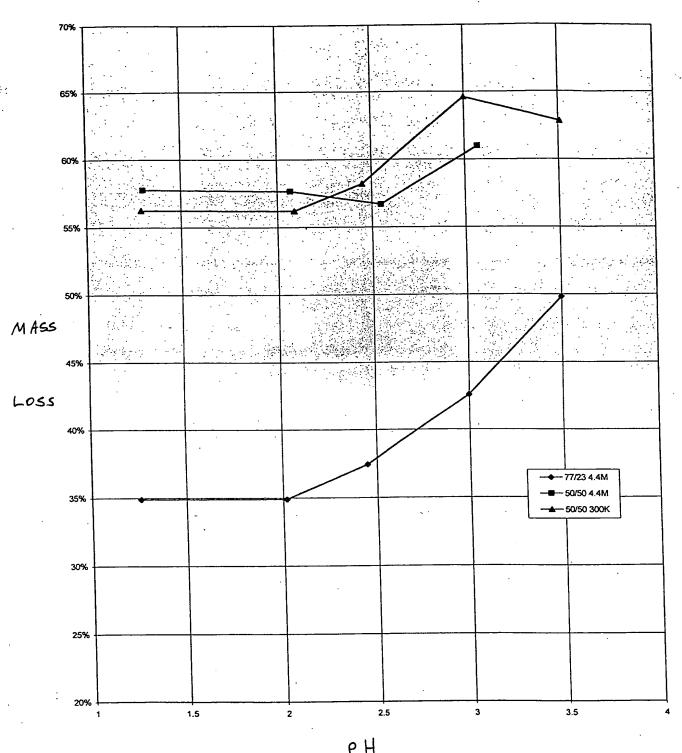
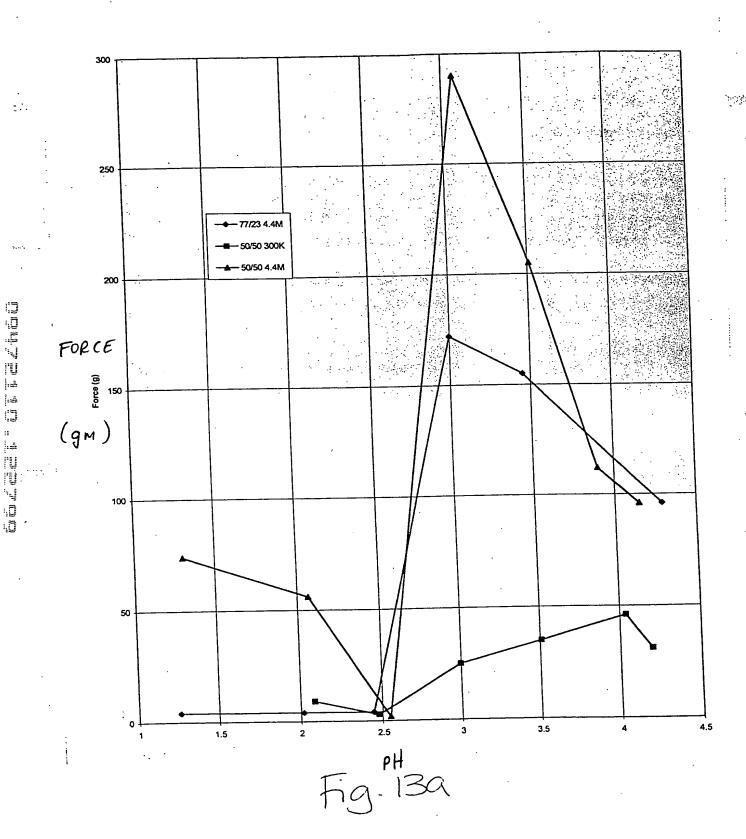
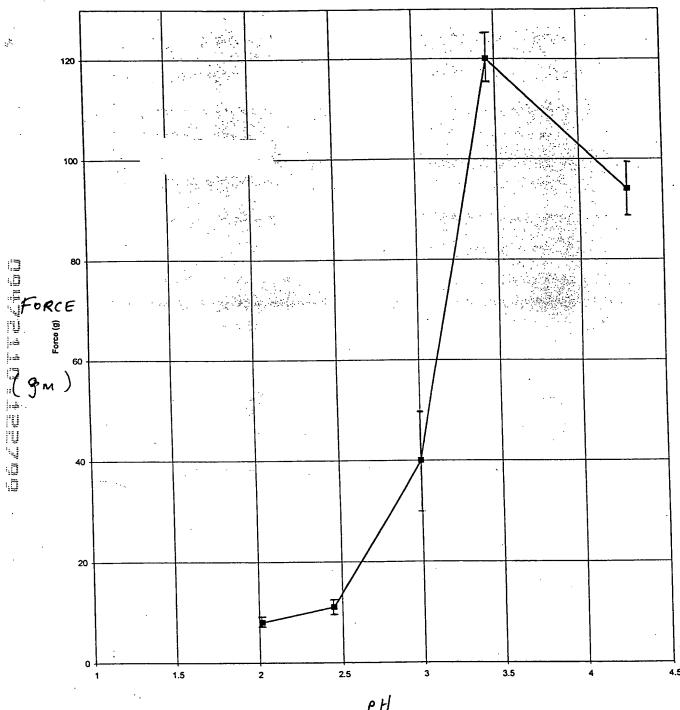


Fig. 12





125 3 Fig. 13b

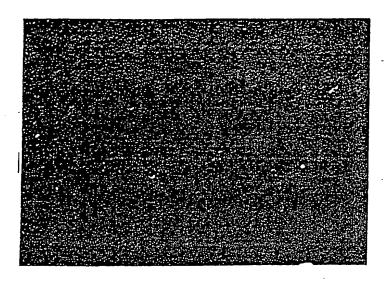


Figure 14a

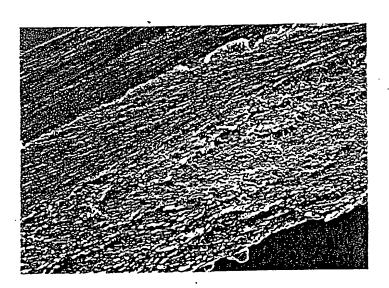


Figure 146

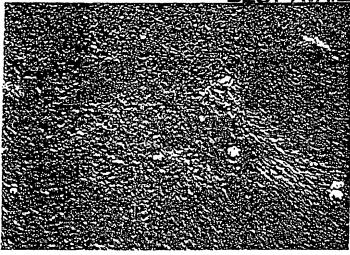


Figure 15 a

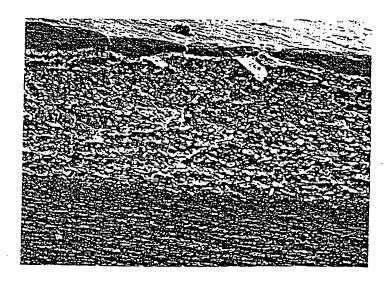


Figure 15b

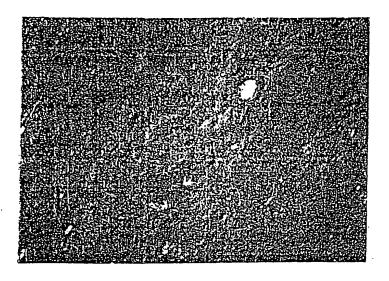


Figure 16a

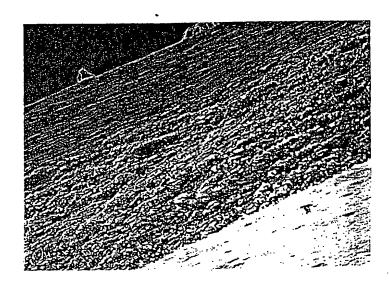


Figure 166

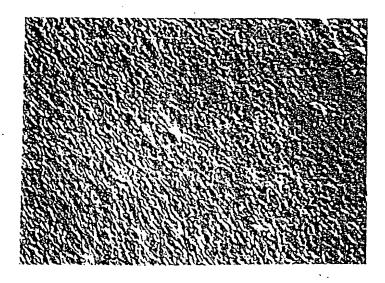


Figure 17a

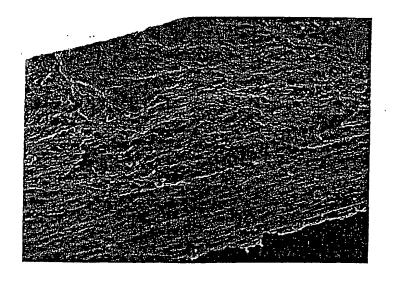


Figure 176

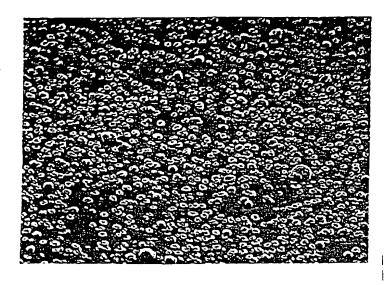


Figure 18a

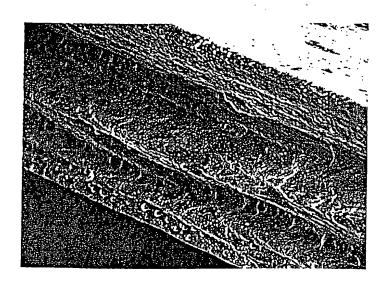


Figure 18b

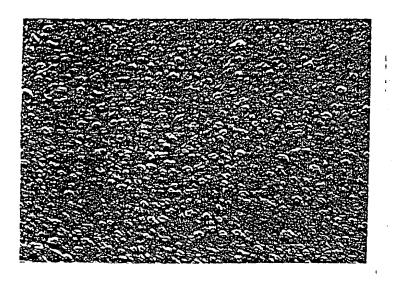


Figure 19a



Figure 19b

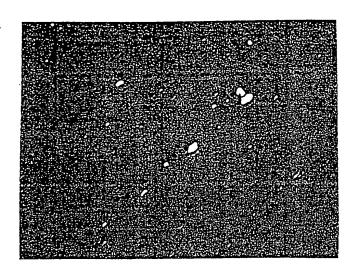


Figure 20a

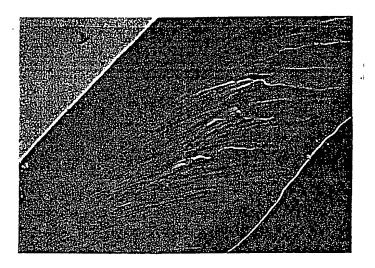
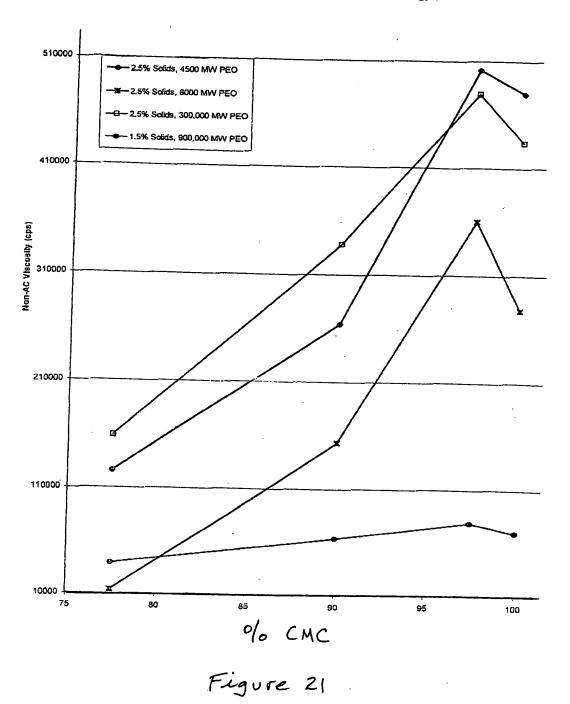


Figure 20b



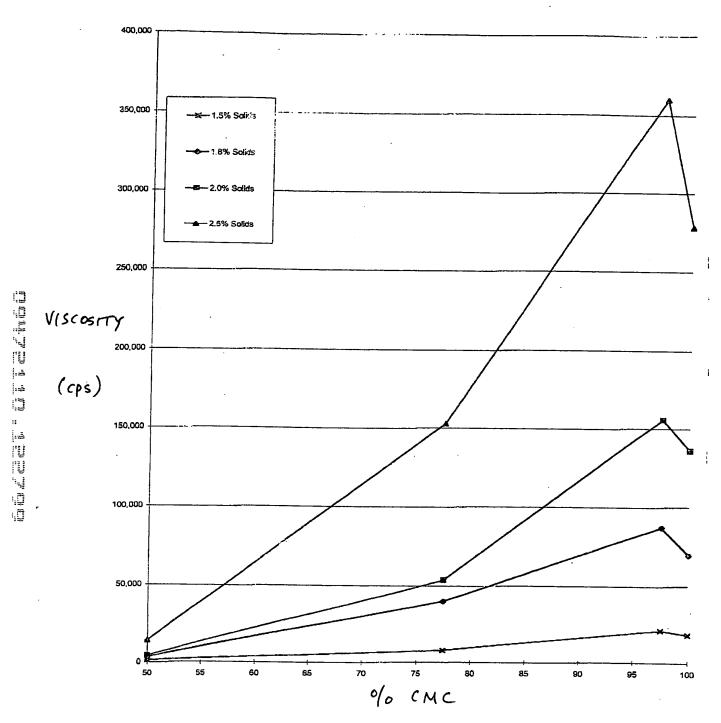
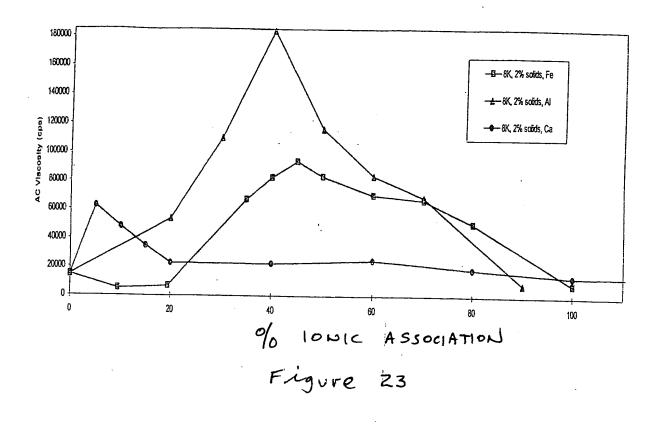
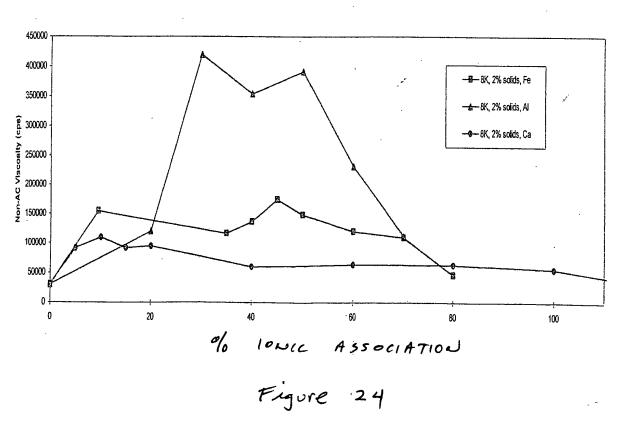
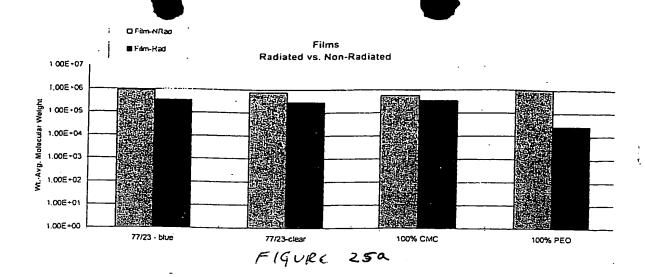
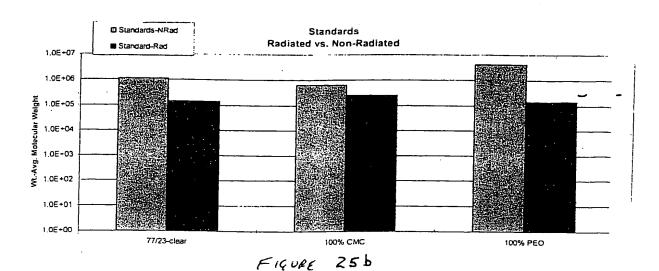


Figure 22









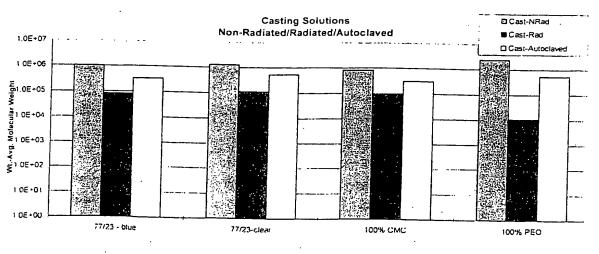


FIGURE 25C